

# 4'\*4'\*10' Hunting Stand Packing List

## Packing 1: HP-0613A

Product Name	Product Number and Quantity
Corner Leg Braces	B: 4pcs
Ladder Tube	C: 2pcs
Upper part of upright legs	D: 4pcs
X-cross tube	F: 4pcs
Upper part of ladder	H: 1pcs
Lower part of upright legs	I: 4pcs
Lower part of ladder	L: 1pcs

# 4'\*4'\*10' Hunting Stand Packing List

## Packing 2: HP-0613B

Product Name	Product Number and Quantity
Platform Bases	A: 2pcs
Connecting Tube	E: 8pcs, G: 8pcs, J: 8pcs, K: 8pcs
	Upright legs reinforcement tube: 6pcs
Levelers	M: 4pcs N: 2pcs
Fasteners bag	Include all fasteners with small bags.

# 10 FT TOWER ASSEMBLY INSTRUCTIONS

## PARTS & HARDWARE INCLUDED

(A) 2-Bases	(B) 4-Corner leg brackets
(C) 2-Ladder tubes	(D) 4- leg sleeves with one tab
(E) 8 -23 1/2 inch cross bracing square tubing	(F) 8-X brackets for cross bracing
(G) 8-46 3/4 inch cross bracing square tubing	(H) 1-Ladder sleeve
(I) 4-leg sleeves with 2 tabs	(J) 8-35 inch cross bracing square tubing
(K) 8-41 3/4 inch cross bracing square tubing	(L) 1-Ladder sleeve
(M) 4-leg levelers with anchors	(N) 2 – ladder levels with anchors
(O) 56 - 1/4 x 1- 1/4 inch bolts and nuts	(P) 12 - 1/4 x 1-3/8 inch bolts and nuts
(Q) 8 - 1/4 x 2 inch bolts and nuts	(R) 8 - 5/16 x 1-5/8 inch bolts and nuts
(S) 8 - 5/16 x 1-1/2 inch bolts and nuts	(T) 28 - 5/16 x 2 inch bolts and nuts
(U) 5 - 5/16 x 2-1/2 inch bolts and nuts	(V) 12 - 5/16 x 2-1/4 inch bolts and nuts

## Instructions

1. Attach (A) 2 bases together in center using the 5 (U) 5/16 x 2-1/2 bolts and nuts (bolts are in the center of the base).
2. Now attach all (B) 4 corner leg brackets to the base (all are interchangeable) using 8 (S) 5/16 bolts and nuts. ( 2 bolts and nuts per corner)
3. Next attach both (C) ladder tubes to line up with holes on the base. Make sure both of the raised holes on ladder tubes are in line with the holes on the base. Attach ladder tubes using



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8 (R) 5/16 x 1-5/8 bolts and nuts. Also make sure it is down in line with direction of the corner leg brackets.

4. Now you are ready to attach your blind to the tower. Take your plywood flooring 4 ft by 4ft and clamp it down to the top of the base (flat side where no corner brackets are hitting the plywood.) Pre-drill all the holes that are in-line with the plywood (12 total). Now unclamp the plywood and put it in the blind. ( If blind is already assembled just lay it over on its side and drill holes from the bottom to the inside) Make sure you use the 12 (V) 5/16 bolts x 2-1/4 and nuts to attach this to the base.

5. Using your (D) 4 leg sleeves with one tab insert these up top into the corner brackets making sure that the tab on the legs are at the bottom and away from the blind assembly. Attach with 4 (T) 5/16 x 2 bolts (one on each leg)

6. Now using the (F) X brackets and 1/4 inch bolts and nuts. Make sure that the X bracket is vertical and place two (E) 23 1/2 inch cross bracing at the top of the X bracket and (G) two of the 46 3/4 inch cross bracing at the bottom. (Make sure that on cross bracing that the holes are lined up with X bracket using the 1 inch space from hole to end and the outside spacing of the hole is a 1/4 inch from end that will attach to the tabs.) Repeat this step to make a total of 4 of these. (16 total (O) bolts and nuts. Size: 1/4 x 1- 1/4 inch bolts and nuts)

7. Now you have the top sections of your cross bracing attach the 23 1/2 inch side with (Q) bolts to the top of the base on the inside section so no rain can go down tubing. Then attach the 46 3/4 inch sides to the tabs sections on bottom tab on (D) leg sleeve with one tab with (O) bolts. This will create an X on all 4 sides of the blind. Use all 1/4 inch bolts and nuts for this section (In this step, you should have utilized 4 (Q) bolts and 8 (O) bolts )

8. Now attach the (H) ladder sleeve into the ladder tube near the top of the base to come down vertical using 4 (P) 1/4 x 1-3/8 inch bolts and nuts.

9. Next attach the (I) 4 leg sleeves with 2 tabs to the other leg sleeves with 16 (T) 5/16 x 2 inch bolts and nuts.

10. Now using the (F) X brackets and 1/4 inch bolts and nuts. Make sure that the X bracket is horizontal and place (J) two 35 inch cross bracing at the top of the X bracket and (K) two of the 41 3/4 inch cross bracing at the bottom. (Make sure that on cross bracing that the holes are lined up with X bracket using the 1 inch space from hole to end and the outside spacing of the hole is a 1/4 inch from end that will attach to the tabs.) Repeat this step to make a total of 4 of these. (16 total (O) bolts and nuts. Size: 1/4 x 1- 1/4 inch bolts and nuts)

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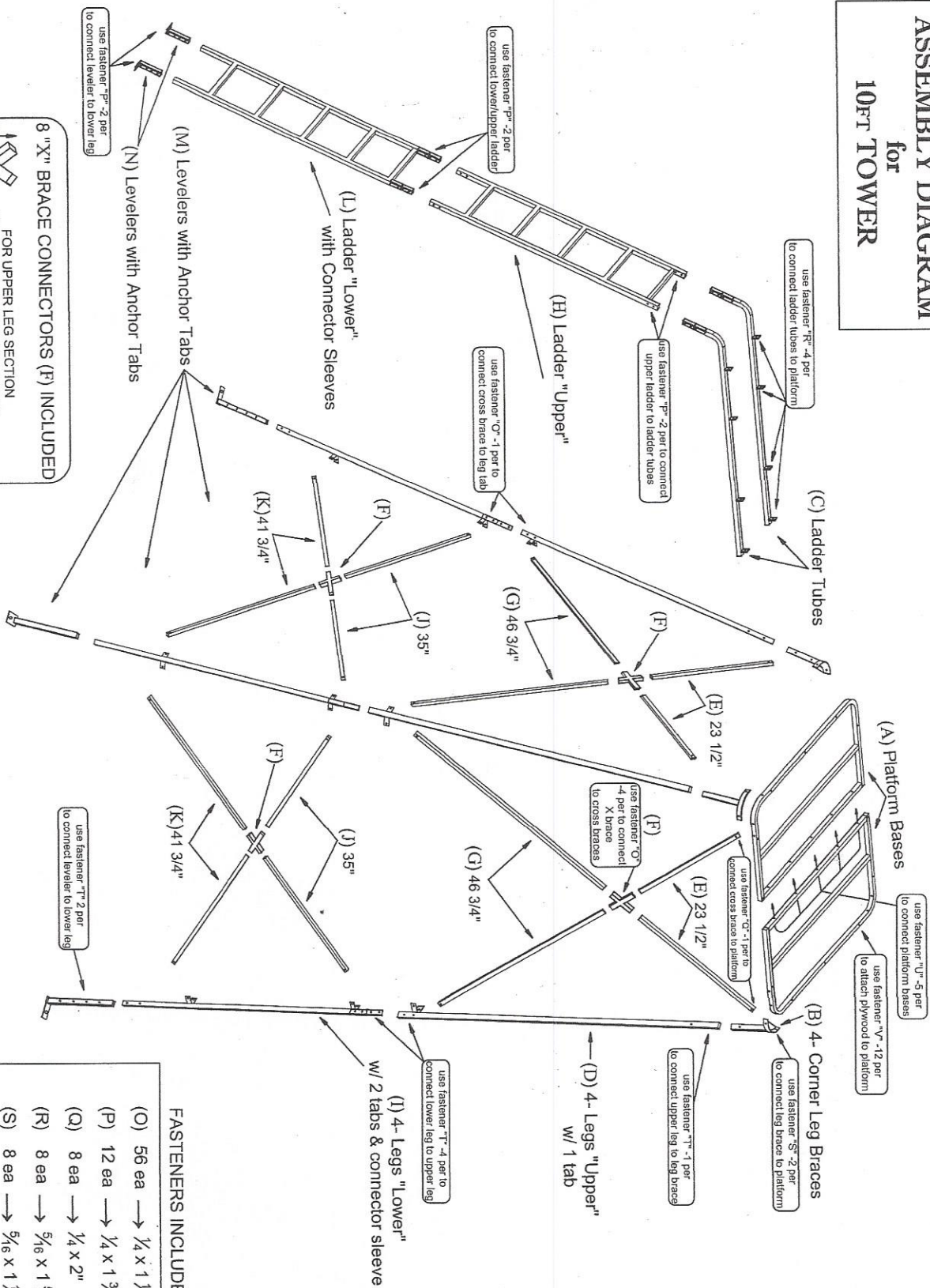
11. Now that you have the bottom section of your cross bracing done. Attach the 35 inch cross bracing at the top tab on of the top sections of the (I) leg sleeve with 2 tabs and the 41 3/4 inch cross bracing to the bottom sections. (Use all (O) 1/4x 1- 1/4 inch bolts and nuts for this section. Total of 16 bolts and nuts )

12. Then attach the (L) Ladder sleeve with two tabs to the bottom of that (H) ladder sleeve using 4 (P) 1/4 - 1-3/8 inch bolts and nuts.

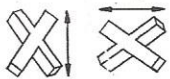
13. Now attach 4 (M) levelers with anchors to the bottom of the (I) leg sleeves with 2 tabs with 8 (T) 5/16 x 2 bolts

14. Attach 2 (N) levelers with anchors to the bottom of the (L) ladder sleeves with 4 (P) 1/4 x 1-3/8 bolts

# ASSEMBLY DIAGRAM for 10FT TOWER



NOTE:



FOR UPPER LEG SECTION  
USE 4 "X" BRACE CONNECTORS  
ROTATE VERTICALLY (UPRIGHT)

FOR LOWER LEG SECTION  
USE 4 "X" BRACE CONNECTORS  
ROTATE HORIZONTALLY (SIDE)

8 "X" BRACE CONNECTORS (F) INCLUDED

## FASTENERS INCLUDED

- (O) 56 ea → 1/4 x 1 1/4"
- (P) 12 ea → 1/4 x 1 3/8"
- (Q) 8 ea → 1/4 x 2"
- (R) 8 ea → 5/16 x 1 5/8"
- (S) 8 ea → 5/16 x 1 1/2"
- (T) 28 ea → 5/16 x 2"
- (U) 5 ea → 5/16 x 2 1/2"
- (V) 12 ea → 5/16 x 2 1/4"