

The LODGE by Hughes Products

ASSEMBLY INSTRUCTIONS

Note: It takes two (2) people to assemble the 2-Man Box Blind.

Hughes Products Company, Inc. assumes no liability for injury or damage to persons or property resulting from the use of the Lodge by Hughes Products. The blind must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the Lodge Blind is the owner's responsibility.

YOU MUST READ ALL INSTRUCTIONS BEFORE STARTING ASSEMBLY!

TOOLS REQUIRED FOR ASSEMBLY:

Cordless drill	Measuring tape
Phillips head bit	Adjustable wrench or pliers
Square	Wood cutting saw

Parts list:

(2) Roof (lap and overlap)
(6) Walls A(1), B (door), C (2) & D(2)
(1) Package w/screws, nuts and bolts & hardware

WOOD ITEMS NEEDED

(1) 2 x 4 x 49-1/4" horizontal door framing
(2) 2 x 4 x 31 1/4" vertical door support
(2) 2 x 4 x 94 1/2" top shelving
(1) 2 x 4 x 42" top shelving
(4) 2 x 4 x 7" vertical roof supports
(4) 2 x 4 x 58" vertical wall supports

Floor is not included: We recommend a 1/2" pieces of plywood, 48" x 95".
48" x 95".

Assembly Instructions:

- 1, With wall panels A & C vertical, one person stands on the inside with nuts & the other on the outside with the screws (8-32 x 3/4) (see fig. I), Overlap the offset corner of panel A with panel C. Using the predrilled holes, starting at the top insert screws (8-32 x 3/4) one at a time down the edge of panel B. DO NOT PUT A SCREW IN THE 5th HOLE UP FROM THE BOTTOM. 1 WOOD SCREW WILL GO THERE AT A LATER TIME DURING ASSEMBLY. Make sure panels are tight against each other before you insert each screw.
- 2, Find panel D attach it to the opposite side of panel A (that you just assembled) forming a U-shape with the 3 panels. Repeat the steps used in section 1 to attach panel D to A,

3. Using panels B & C stand them vertical; again, one person stands on the inside and one on the outside. Attach the 2 panels together starting at the top working your way down the side. Remember to skip the 5th hole from the bottom. Now find panel D and attach it to the opposite side of panel B making another U-shape with the 3 panels.
4. Now slide the two sets of 3 panels together so that both panels C overlaps panels D and attach with screws starting at the top and working down. Again, leave that 5th screw out. You will notice holes drilled on the C panel these are a template to drill into the D panel, then put your bolts through these as drilling each hole.
5. Find the two roof panels; one will be top overlap and the other bottom lap. This is important so that the holes line up correctly. Attach the two with the 8-32 x $\frac{3}{4}$ screws and nuts starting in the middle and working your way to the end.
6. Now it's time to attach the (2) 2 x 4 vertical roof supports(94 $\frac{1}{2}$); on the inside of panel C and D in the channel just above the bump out bow panels. From the outside of panel C and D use the #10 x 1 self-tapping screws in the predrilled holes to attach the 2 x 4 to the panel. Make sure the 2 x 4 pulls up tight to the panel.
7. Repeat step 6 on the other end of the blind on panel C and D using the other 2 x 4 (94 $\frac{1}{2}$) vertical roof support.
8. Using 2 x 4 Top shelving(42) slide it into the channel of panel A and attach with the #10 x 1 self-tapping screws. (It should butt into the sides of the 2 x 4 vertical roof support)
9. From the inside of the blind attach each 2 x 4 in the inside corner with the #8 screw, 3- $\frac{5}{8}$ " wood screws. (see fig. III)
10. Attach on Wall B (door Panel) right above the door in the groove the 2 x 4 (49 $\frac{1}{4}$). From the outside of the blind using 10 x 1 self-tapping screws.
11. Attach on each side of door attach the 2 x 4 x 31- $\frac{1}{4}$ " vertical door framing with 10 x 1 self-tapping screws.
12. Now its time to attach your vertical roof supports on panels C, D total of 4 total using 10 x1 self-tapping screws. You will see above your top shelving you have already assembled a place these fit where we have marked 2 x4 and 2 pre-drilled holes to screw them in to on the outside of the blind.
13. Attach the (2) 2 x 4 (58) in the center spot where the two panels meet (C & D) going from the floor to the top supports using 10 x 1 self-tapping screws going from the outside of the blind.

!4. Using the (2) 2 x4 (58") attach these on panel A going vertical in the grooves that are going from the floor to the top shelving using the 10 x 1 self-tapping screws from the outside of the blind.

14. Now it is time to fasten the roof to the lodge. Place the roof onto the lodge and you will notice pre-drilled holes that you will have to drill and then put the 8 x 32 screw into and tighten with a nut. ALWAYS DO THE FOUR CORNERS FIRST AND GET THE ROOF SQUARE. THEN DO THE BUMP OUT SECTIONS NEXT, THEN THE RECESSED SECTION LAST.

If you are supplying your own platform make sure to attach blind to a minimum platform of 48" x 95" with screws or $\frac{1}{4}$ -20 bolts.

If you are using our metal platform, lay the blind on its side, put the base of the tower together and then hold it up to the bottom of the blind so that it fits equally on all sides. From the bottom of the frame use the holes as a guide for drilling holes (5/16 bit) up through the plywood. Make sure you have about 1/2" of the blind overhanging all four sides of the metal frame. Next insert a $\frac{1}{4}$ -20 x 2-1/2 bolt in each hole as it is made. After all holes are drilled and bolts securely attached you can now attach the leg assembly.

If you would have any problems with this product, please contact Hughes Products Company at 336-769-3788. Please do not contact the merchant where you purchased the blind.

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