

HUGHES 2-MAN BOX BLIND

ASSEMBLY INSTRUCTIONS

Note: It takes two (2) people to assemble the 2-Man Box Blind.

Hughes Products Company, Inc. assumes no liability for injury or damage to persons or property resulting from the use of the Hughes 2- Man Box Blind. The blind must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the Hughes 2-Man Box Blind is the owner's responsibility.

YOU MUST READ ALL INSTRUCTIONS BEFORE STARTING ASSEMBLY!

TOOLS REQUIRED FOR ASSEMBLY:

Cordless drill	Measuring tape
Phillips head bit	Adjustable wrench or pliers
Square	Wood cutting saw

Parts list:

WOOD ITEMS NEEDED

(2) Roof (lap and overlap)	(2) 2 x 4 x 49-1/4" wall support #1
(6) Walls #A,B,C(2) & D(2)	(2) 2 x 4 x 88-3/4" wall support #2
(1) Package w/screws, nuts and bolts & hardware	(2) 2 x 4 x 48" top support #1
	(2) 2 x 4 x 87- 1/2" top support #2
	(2) 2 x 4 x 31-3/4" door post

Floor is not included: The Hughes 2-Man Box Blind requires a minimum platform of 48" x 95".

Assembly Instructions:

1. With wall panels **A & C** vertical, one person stands on the inside with nuts & the other on the outside with the screws(8-32 x 3/4) (**see fig. I**). Over lap the offset corner of panel **A** with panel **B**. Using the predrilled holes, starting at the top insert screws (8-32 x 3/4) one at a time down the edge of panel **B**. **DO NOT PUT A SCREW IN THE 3RD HOLE UP FROM THE BOTTOM. A#10 X 1 WOOD SCREW WILL GO THERE AT A LATER TIME DURING ASSEMBLY.** Make sure panels are tight against each other before you insert each screw.
2. Find panel **D** attach it to the opposite side of panel **A** (that you just assembled) forming a U-shape with the 3 panels. Repeat the steps used in section 1 to attach panel **D** to **A**.
3. Using panels **B & C** stand them vertical; again one person stands on the inside and one on the outside. Attach the 2 panels together starting at the top working your way down the side.

Remember to skip the 3rd hole from the bottom. Now find panel **D** and attach it to the opposite side of panel **B** making another U-shape with the 3 panels.

4. Now slide the two sets of 3 panels together so that both panels **C** overlaps panels **D** and attach with screws starting at the top and working down. Again leave that middle screw out.
5. Find the two roof panels; one will be top overlap and the other bottom lap. This is important so that the holes line up correctly. Attach the two with the 8-32 x 3/4 screws and nuts starting in the middle and working your way to each side.
6. Now it's time to attach the 2 x 4 wall support #1; on the inside of panel **A** in the channel just below the window (see **fig. II**). From the outside of panel **A** use the #10 x 1 self tapping screws in the predrilled holes to attach the 2 x 4 to the panel. Make sure the 2 x 4 pulls up tight to the panel.
7. Repeat step 6 on the other end of the blind on panel **B** using the other 2 x 4 wall support #1.
8. Using 2 x 4 wall support #2 slide it into the channel of panel **C & D** and attach with the #10 x 1 self tapping screws. (It should butt into the sides of the 2 x 4 wall supports #1.)
9. Repeat step 8 on the other side on panels **C & D**.
10. From the inside of the blind attach each 2 x 4 in the inside corner with the #8 x -5/8 wood screws. (see **fig. III**)
11. Attach on each side of door attach the 2 x 4 x 31-3/4" door post with screws through top of wall support and up through the bottom of the floor. (see **fig. IV**)
12. On the inside of panel **A** at the top edge attach 2 x 4 top support #1 (see **fig. VI**) using the 10 x 1 self tapping screw.
13. Repeat step 12 on the other end of the blind on panel **B** using the other 2 x 4 top support #1.
14. Using the 2 x 4 top support #2: on the inside top edge of panels **C & D** attach using #10 x self tapping screws. (It should butt into the sides of the 2 x 4 top supports #1).
15. Repeat step 14 on the other side on panels **C & D**.
16. From the inside of the blind attach each 2 x 4 in the inside corner with the #8 x -5/8 wood screws. (see **fig. III**)
17. Now pick up roof assembly on each side (so it doesn't bend in the middle) and place it on top
18. see **fig. V** for door hardware assembly

If you are supplying your own platform make sure to attach blind to a minimum platform of 48" x 95" with screws or 1/4 -20 bolts.

If you are using our metal platform place your plywood on the floor and then set the metal top frame on top of the plywood. Line up the edge plywood with the metal frame on all sides. From the bottom of the frame use the holes as a guide for drilling holes (5/16 bit) through the plywood. Make sure you mark the plywood to where the door will be so all holes will line up later. Now slide the plywood up through the bottom of the blind so that it sets on the bottom lip around the inside of the blind. Align holes in plywood up with hole in metal top frame, make sure you have about 1/2" of the blind overhanging all four sides of the metal frame, now from the inside the blind drill through each hole, (making a hole through the plastic lip of the walls) inserting a 1/4-20 x 2-1/2 bolt in each hole as it is made. After all holes are drilled and bolts securely attached you can now attach the leg assembly.

If you would have any problems with this product please contact Hughes Products Company at 336-769-3788. Please do not contact the merchant where you purchased the blind.

OPTIONAL WINDOW KIT

ITEM#67100

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